

IN THE CLAIMS:

*Please cancel* claims 1-6 and add the following new claims:

1                   31. (New) A method in accordance with claim 7 wherein the pair of  
2    rails coupling the bottom lead frames include aligners and the pair of rails coupling the  
3    top lead frames include corresponding holes, and wherein when the top lead frames are  
4    flipped onto the bottom lead frames, the aligners and holes are used to ensure proper  
5    alignment.

1                   32. (New) A method in accordance with claim 15 wherein the pair of  
2    rails coupling the bottom lead frames include aligners and the pair of rails coupling the  
3    top lead frames include corresponding holes, and wherein when the top lead frames are  
4    flipped onto the bottom lead frames, the aligners and holes are used to ensure proper  
5    alignment.

1                   33. (New) A method in accordance with claim 23 wherein the pair of  
2    rails coupling the bottom lead frames include aligners and the pair of rails coupling the  
3    top lead frames include corresponding holes, and wherein when the top lead frames are  
4    flipped onto the bottom lead frames, the aligners and holes are used to ensure proper  
5    alignment.